

# **ASSEMBLY INSTRUCTION**

# NP\*XX Series | Professional 1/4" Plugs

### **CABLE & BOOT ASSEMBLY**





A Slide the boot onto the cable.

# PREPARE CABLE

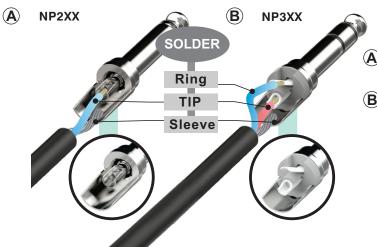
Wire size: max. 1.0 mm<sup>2</sup> / 18 AWG Cable O.D.: 4.0 - 7.0 mm [0.16-0.28"]

Prepare cable as shown.

**B** NP2XX 4 <u>mm</u> Tip [0.16"] Sleeve 6 mm [0.24"] 16 mm [0.63"] **(C)** NP3XX 8 mm [0.35"] 4 mm [0.16"] Tip Ring Sleeve

- (A) Cable size information.
- **B** 2 pole plug cable preparation.
- © 3 pole plug cable preparation.

#### **SOLDER CABLE**



Solder the wire ends.

2 pole with Tip & Sleeve

**B** 3 pole with Ring, Tip & Sleeve

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## 4 INSERT & HOUSING ASSEMBLY



(A) Position the chuck onto the cable (1) and align chuck with plugfinger (2).

#### **Attention:**

If using a cable with O.D. > 5.50 mm [0.216"] break away this part of the chuck.

- B Slide the housing onto the plugfinger with the chuck.
- © Finish the installation (1) by tighten the bushing (2) onto the connector.



#### **FINISHED XX PLUG**



More Information on the website

https://www.neutrik.com/en/neutrik/products/plugs-jacks/plugs/professional-1-4-plugs





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